



UK FLOUR  
MILLERS

## Question Paper

<b>Module 6:</b>	<b>Power and Automation</b>	
Date: <b>11 May 2022</b>	Time: <b>09:30 – 12:00</b>	Duration: <b>2½ hours</b>

You should have the following for this examination: **answer book, pencil, pen and ruler.**

All questions carry equal marks. The maximum marks for each section within a question are shown. Answer **ALL SEVEN** questions, starting each new question (1-7) on a **new** page of the answer book.

1. a) **With the aid of diagrams, describe:**
  - i) **Ohm's Law;** (2 marks)
  - ii) **Watt's Law.** (2 marks)
- b) **List FOUR tests that water suppliers should perform on the water they supply to flour mills.** (4 marks)
- c) **List FOUR organisms, for which there are legal limits, that may be found in a mill's water supply.** (4 marks)
2. a)
  - i) **Sketch and label a pulse jet filter.** (4 marks)
  - ii) **Describe the operation of a pulse jet filter.** (4 marks)
- b) **Explain the need for, and operation of, compressed air service units.** (4 marks)
3. a)
  - i) **Describe Variable Frequency Drives (VFDs).** (4 marks)
  - ii) **Describe the TWO advantages of VFDs.** (4 marks)
- b)
  - i) **List THREE types of belt drive.** (3 marks)
  - ii) **State an alternative to a belt drive.** (1 mark)

*continued overleaf*

4. a) **With the aid of a sketch, describe the operation of a rotary blower.** (6 marks)
- b) **Explain the principles of a positive pressure blowline pipe layout.** (4 marks)
- c) **Explain the reason for, and operation of, a pressure switch in a blowline.** (2 marks)
5. a) **List SIX areas in a flour mill where the measurement of temperature is important.** (3 marks)
- b) **Describe ONE device used to measure temperature.** (3 marks)
- c) **Describe briefly the THREE basic ways to monitor bin stocks.** (6 marks)
6. a) **With the aid of a diagram, describe the structure of a complete process control system.** (6 marks)
- b) **State the TWO types of control loop used in flour milling.** (2 marks)
- c) **Describe a practical example of ONE of these two control loops.** (4 marks)
7. **Describe THREE examples of process control systems used in the mill.** (12 marks)